

bind-in insert specs



Keep live matter at least 1/4" from final trim. Books over 80 pages or on heavy stock may require additional clearance from trim. Bind in inserts that are designed to be smaller than the final piece must be at least 1/2" smaller than the final trim size and have the appropriate head and/or foot trim. Contact your Customer Service Representative for additional information and for required trims and laps on each project.

Any perforations on the fold must be light.

Please furnish all bind-in inserts folded once. Quarter folded inserts must be pre-approved.

Lap - 3/8" high folio with 1/8" head trim or 3/8" low folio with 1/8" foot trim

Size

Minimum - 4" x 4"

Minimum - Short (non-lap) side - 4"

Maximum - Inserts must never exceed the size of the host signature. Any inserts larger than the final trim size of the publication must be pre-approved by Royle Printing Company. Keep live matter at least 1/4" from final trim. Publications over 80 pages may need additional clearance from trim. Inserts that are designed to be smaller than the publication must be at least 1/2" smaller than the final trim size, and must take a 1/8" head or foot trim.

Paper Stock

Minimum - 50# text weight

Please contact your CSR for final approval before production.